



STEC-NC2c 7.5英寸  
7.5 inches

## ◆ 优点 ADVANTAGE

- ◎ 加强型挂钩，结构独立，提高防水效果；  
Improvement in waterproof effect with enhanced hook and independent structure;
- ◎ 护角采用嵌入式设计，更加牢固且耐用；  
More durable embedded angel design;
- ◎ 接线出口位置改善，避免断线及接触操作员身体；  
Change of cable outlet position to avoid wire breaking and interference with operators;
- ◎ 整体肉厚增加，提高强度。  
Improvement in strength by increasing overall thickness.

## ▲ FULL NC 编程/FULL NC PROGRAMMING

	FullINC无模式 Full NC W/O MODE	FullINC有模式 Full NC WITH MODE
客户程序编程难易度 Program editing difficulty	客户只需要按实际动作流程编写程序 The customer only needs to edit the program according to the actual action flow	客户需要考虑各模式的动作流程，然后再编写程序，否则与实际动作不符 The customer needs to confirm the action flow of each mode, and then edit the program, otherwise it is inconsistent with the actual action
客户程序标签使用数 Program tags usage number	4	48
客户子程序跳转使用次数 Subroutine jumps usage number	13	77
特殊Memory使用数 Special Memory usage number	7	14

无模式  
W/O MODE



程序改造简单，但无标准模式供选择，客户需根据自身需求作成程序。

Program transformation is simple, but there is no standard mode for choice, customers need to make the program according to their own needs.

有模式  
W/ MODE



程序改造相对困难，但有多种标准模式可选，能够快速对应基本的生产需求。

Program transformation is relatively difficult, but there are a variety of standard modes for choice, which can quickly respond to basic production needs.

## ▲ FORWARD TIME 功能/FORWARD TIME FUNCTION



通过追加程序预判 (Forward Time) 功能，可以削减动作之间的时间。在插件等多点动作的程序中充分发挥效力。

It is possible to cut down the time between actions by adding Forward Time ,which is fully effective in insert and other programs with many action points.



此功能可以在操作盒的轴参数设定画面进行设定。设定范围为1~25，即4ms~100ms

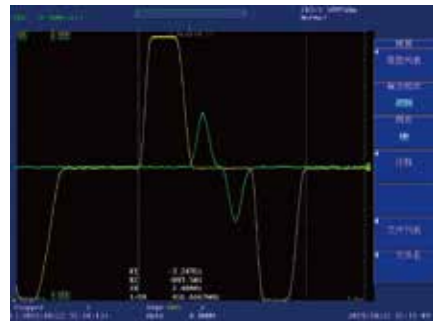
※标准设定为10 (40ms)。

客户可以根据取出机的实际运转状况设定Forward time，以达到取出机的最佳运行状态

This function can be set in the axis parameter setting screen of the pendant. The value range is 1 to 25, that is 4~100ms.

※The standard setting is 10(40ms).

The customer can set Forward time according to the actual operation of the robot to achieve the best running state.



## 细节介绍

## DETAILS

### ▲ 操作/OPERATION



将段取换的保存与读取权限进行分开管理，防止非技术人员因程序错误的编辑保存和调取使用，导致工厂的生产不良。

The save and read permissions of step change data are separately managed to prevent non-technical personnel from causing bad production in the factory due to program error editing, saving and retrieving.



利用强制IO，可以对电磁阀等信号进行强制的ON/OFF操作，便于在没有实际设备时确认动作和程序，从而提升程序编辑以及问题查找的效率，并增加了安全提示功能。

※操作安全方面可能会造成不便，具体式样方法请向敝司售后人员咨询。

With forced IO, signals such as solenoid valves can be forced ON/OFF, it is easy to confirm actions and programs in the absence of actual equipment, thereby improving the efficiency of program editing and problem finding, and added safety tips.

※It may cause inconvenience in operation safety, please consult our service engineer for specific methods



在当前涉及多元化的中国市场中，取出机默认使用的是标准规格的成型机，欧洲规格和中国规格的式样可以在操作盒上进行切换。

※欧规接头式样需要另外选择选项。

Robot uses standard molding machine programs by default, and European and Chinese models can be switched on the pendant.

※The Euro MAP specification requires an additional options.